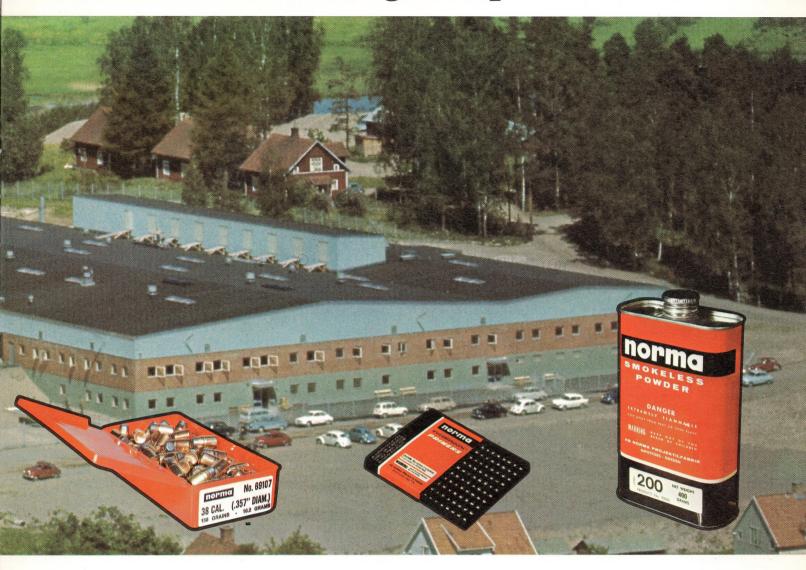


Ammunition and components Technical information

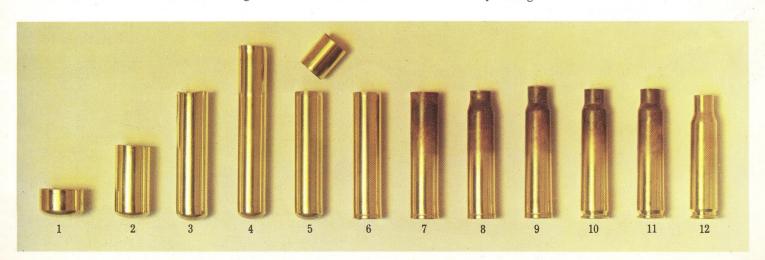


munition and reloading components.



How we make Norma cases

- 1. Brass cup
- 2. First draw
- 3. Second draw
- 4. Third draw
- 5. Trimming
- 6. Heading
- 7. Annealing
- 8. First necking
- 9. Second necking
- 10. Extractor groove cutting and mouth trim
- 11. Flashhole drilling
- 12. Finished case after mouth anneal and polishing



220 Swift

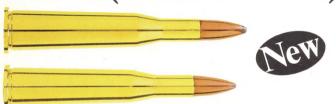


65701 · 50 gr/3,2 g

222 Rem.



5.6x52 R (22 Sav. Hi-Power)



243 Win.



66003 · 100 gr/6,5 g ①

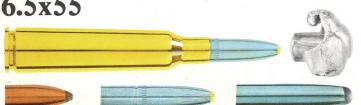
6.5 Jap



66531 · 139 gr/9,0 g

66532 · 156 gr/10,1 g ①

6.5x55



66551 · 77 gr/5,0 g ① 66512 · 139 gr/9,0 g

	CORE OF THE PERSON	*********	NAME OF TAXABLE PARTY.	000000	90000	200000000000000000000000000000000000000	
66532		156	ar	/10	1	a F	

Cartr. index no.		ıllet eight		Bullet		t	Case
	grains	grams	Bullet style	length inch.	diam. inch.	index no.	index no.

American high velocity cartridge developed in 1935, based on the 6 mm Lee Navy round. A quite successful varmint cartridge, its muzzle velocity hasn't really been beaten by later developments.

15701 50 3.2 Soft point semi pointed .65 .224 65701 25701

A logical step in cartridge design, this round also became popular in countries where there are no actual varmints, but people rather hunt for food. Loaded down versions have become popular for bird and other small game.

15711	5 0	3.2	Soft point semi pointed	.65	.224	65701	25711
15712	50	3.2	Full jacket semi pointed	.63	.224	65702	25711
15713	50	3.2	Full jacket semi pointed	.63	.224	65702	25711

An old number designed by the famous Charles Newton - still popular in Europe under the metric designation 5.6x52 R - especially because the rimmed case makes it suitable for break-open type guns.

15604	71	4.6	Soft point semi pointed	.83	.228	65604	27004
			Full jacket semi pointed	.83	.228	65605	27004

Introduced 1955, this round soon became the most popular of the then new 6 mm designs. Its case is the 308 or 7.62 NATO round necked down to 6 mm, and most manufacturers chamber their guns for it today.

16003 100	6.5	Soft point semi pointed	.98	.243	66003	26001
		Full jacket semi pointed	.98	.243	66002	26001

Japanese military cartridge of 1897, now used only in World War II souvenir guns, of which by far the largest number is found in the USA. Comparable to the 6.5 Mannlicher and similar numbers

16531 139	9.0	Soft point semi pointed bt	1.22	.264	66531	26531
16532 156	10.1	Soft point round nose	1.12	.264	66532	26531

This is the Swedish and Norwegian military round of 1894. A very accurate cartridge with moderate recoil, it has become extremely popular with target shooters in many countries, and is also used widely for hunting.

16550	77	5.0	Soft point semi pointed	.69	.264	66551	26551
16557	139	9.0	Plastic Pointed "Dual-Core"	1.22	.264	66512	26551
16552	156	10.1	Soft point round nose	1.12	.264	66532	26551

norma

6.5 Carcano



66532 · 156 gr/10,1 g 🕤

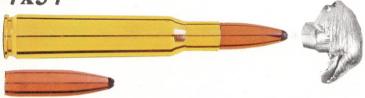
270 Win.



66902 · 130 gr/8,4 g ①

66903 · 150 gr/9,7 g ①

7x57



67002 · 150 gr/9,7 g ①

7x57 R



67002 · 150 gr/9,7 g ①

67002 · 150 gr/9,7 g 🕤

67003 · 150 gr/9,7 g ①

Super 7x61



7 mm Rem. Magnum



67002 · 150 gr/9,7 g ①

Cartr.		illet ight	Pulled adult	1	Case		
index no.	grains	grams	Bullet style	length inch.	diam. inch.	index no.	index no.

Another cartridge for collector's rifles, designed for the Italian Army in 1891. Again, this is a round similar in performance to the 6.5 Mannlicher, which became very popular for hunting in many parts of the world.

16535 156 10.1 Soft point round nose

1.12 .264 66532 26535

Brought out by Winchester in 1923, this is practically the 30-06 necked down to 270 caliber. It is one of the most versatile cartridges in excistence, covering a wide range of the game found in most countries.

16902	130	8.4	Soft point semi pointed bt	1.09	.277	66902	26901
			Soft point semi pointed bt	1.21	.277	66903	26901

Developed for the 1893 Spanish Mauser service rifle, the 7x57 has been regarded as one of most welldesigned and well balanced rounds in excistence. Not only a ballistician's delight for looks, but also for overall performance.

17002 150 9.7 Soft point semi pointed bt 1.17 .283 67002 27001



This is the rimmed version of the 7x57, escpecially developed for break-open type actions such as the many European single shot, double rifles and combination guns, e.g. 12 gauge/7x57 R for small to medium game.

17005 150	9.7	Soft point semi pointed bt	1.15	.283	67002	27004
		Full jacket pointed bt	1.24	.283	67003	27004

This is the 7x61 Sharpe & Hart cartridge, designed about 1950 by the well-known writer and ballistician Philip B. Sharpe. Internal redesign gave slightly more volume and the designation "Super".

17012 150 9.7 Soft point semi pointed bt 1.17 .283 67002 27011

Remington brought out this cartridge in 1962, similar to the 7x61 but with somewhat larger case volume, more like the 7 mm Weatherby Magnum. An excellent big game cartridge that has become popular also in Europe.

17021 150 9.7 Soft point semi pointed bt

1.17 .283 67002 27021



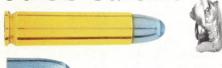
67002 · 150 gr/9,7 g ①

175 gr/11,3 g Nosler

7.5x**55** Swiss



30 US Carbine



67621 · 110 gr/7,1 g 🕤

67625 · 180 gr/11,6 g ①

7.62 Russian



67625 · 180 gr/11,6 g ①

30 - 06



180 gr/11,6 g Nosler

67648 · 180 gr/11,6 g ①

Cartr.		illet ight	Dallas stude		Case		
index no.	grains	grams	Bullet style	length inch.	diam. inch.	index no.	index no.

This is one of the designs of Wilhelm Brenneke (1865-1951) and dates back to 1912. It comes very close to the 270 Winchester and is the most popular game cartridge in Europe today.

17013 150 9.7 Soft point semi pointed bt 1.17 .283 67002 27012 17014 175 11.3 Soft point Nosler 1.28 .283 67036 27012

Originally designed in 1889 and improved by a pointed type bullet in 1911, this is the Swiss service cartridge also today. It is famous for accuracy and in the soft pointed version also an excellent hunting round.

17511 180 11.6 Soft point semi pointed bt 1.22 .308 67625 27511

Based on the 32 Winchester Self Loading cartridge, this round was designed in 1940 for use in an automatic military carbine - to be known to tens of thousands of servicemen as the US Carbine M 1 of World War II.

17621 110 7.1 Soft point round nose .69 .308 67621 27620

Service cartridge of the Russian army, dates back to 1891, improved by pointed bullet in 1908. Large quantities of rifles ordered by Russia were sold on the US civilian market after the Russian revolution in 1917, and the ammunition likewise made for civilian sale.

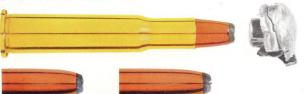
17634 180 11.6 Soft point semi pointed bt 1.22 .308 67625 27634

This US Service round of 1906 hardly needs introduction in the hunting and shooting world. It is available in a wide variety of bullet types and weights, and is probably also the most handloaded round in the world.

17640 130 8.4 Soft point semi pointed bt .93 .308 67623 27640 17643 150 9.7 Soft point semi pointed bt 1.00 .308 67624 27640 17653 180 11.6 Plastic Pointed "Dual-Core" 1.18 .308 67628 27640 17649 180 11.6 Soft point "Nosler" 1.26 .308 27640 17648 180 11.6 Soft point round nose 1.11 .308 67648 27640

nopine

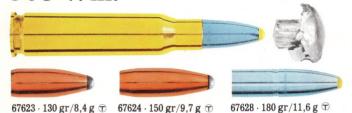
30-30 Win.



67630 · 150 gr/9,7 g

67631 · 170 gr/11,0 g

308 Win.



308 Norma Magnum



67628 · 180 gr/11,6 g ⊕

7.65 Argentine



303 British





One of the most popular hunting rounds in the world, this cartridge came out along with the famous 1894 carbine. Powerful enough for game up to deer size, it also has the advantage of being available in almost every part of the world.

 17630
 150
 9.7
 Soft point flat nose
 .91
 .308
 67630
 27630

 17631
 170
 11.0
 Soft point flat nose
 .98
 .308
 67631
 27630

This is the civilian version of the 7.62 NATO round. Ballistically almost up to the 30-06 it has gained popularity due to its adaptability to shorter rifle actions.

 17623
 130
 8.4
 Soft point semi pointed bt
 .93
 .308
 67623
 27623

 17624
 150
 9.7
 Soft point semi pointed bt
 1.00
 .308
 67624
 27623

 17628
 180
 11.6
 Plastic Pointed "Dual-Core"
 1.18
 .308
 67628
 27623

Norma brought out this round in 1961 and it was the first commercially loaded short 30 caliber magnum. Large numbers of 30-06 rifles were rechambered for the 308 Norma as their magazine length was sufficient.

17638 180 11.6 Plastic Pointed "Dual-Core" 1.18 .308 67628 27637

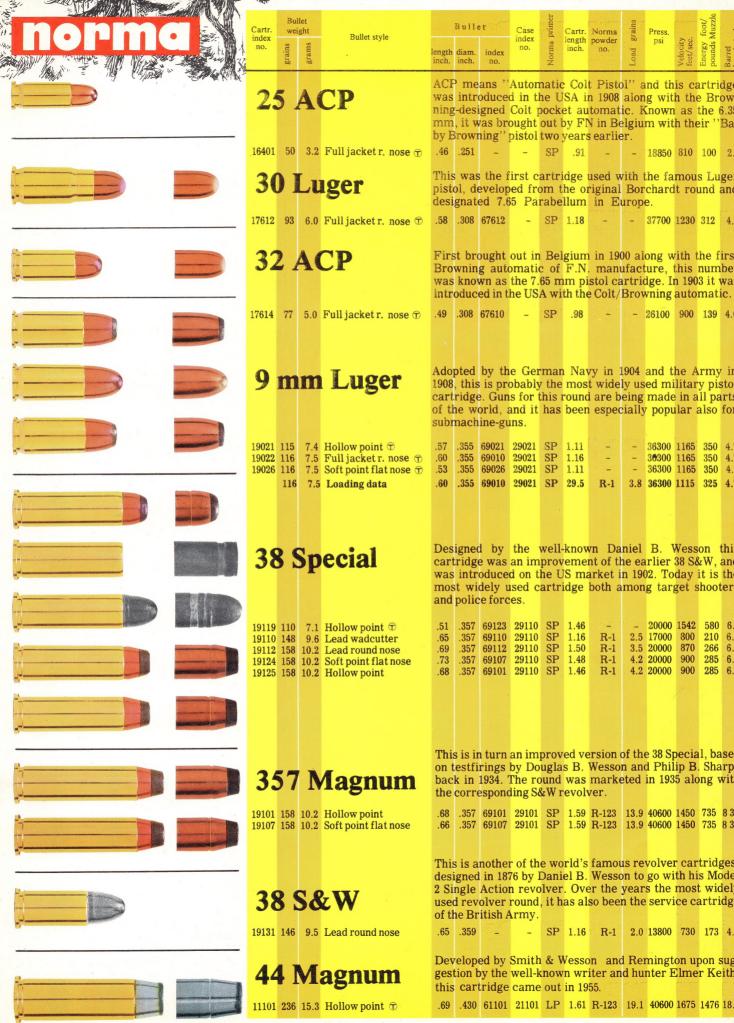
Originally designed for the Belgian Army in 1889, the excellent Mausers of Fabrique Nationale in Liége soon brought it into the armies of several South American countries. Argentine surplus Mausers have been imported into the USA in later years.

17701 150 9.7 Soft point semi pointed 1.00 .311 67701 27701

The famous British Service cartridge of 1903, that went through so many battles with the equally famous Lee-Enfield rifles. This round also became a very popular hunting cartridge in the colonies and not least in Canada.

 17712
 150
 9.7
 Soft point semi pointed
 1.00
 .311
 67701
 27711

 17713
 180
 11.6
 Soft point semi pointed bt
 1.18
 .311
 67713
 27711



ACP means "Automatic Colt Pistol" and this cartridge was introduced in the USA in 1908 along with the Browning-designed Colt pocket automatic. Known as the 6.35 mm, it was brought out by FN in Belgium with their "Baby Browning" pistol two years earlier.

This was the first cartridge used with the famous Luger pistol, developed from the original Borchardt round and

18850 810 100 2.0

37700 1230 312 4.7

First brought out in Belgium in 1900 along with the first Browning automatic of F.N. manufacture, this number was known as the 7.65 mm pistol cartridge. In 1903 it was

- 26100 900 139 4.0

Adopted by the German Navy in 1904 and the Army in 1908, this is probably the most widely used military pistol cartridge. Guns for this round are being made in all parts of the world, and it has been especially popular also for

36300 1165 36300 1165 350 4.7 36300 1165 350 47 3.8 36300 1115 325 4.7 R-1

> Designed by the well-known Daniel B. Wesson this cartridge was an improvement of the earlier 38 S&W, and was introduced on the US market in 1902. Today it is the most widely used cartridge both among target shooters

20000 1542 580 6.0 2.5 17000 210 R-1 R-1 3.5 20000 870 266 6.0 4.2 20000 900 285 6.0 R-1 4.2 20000 900 285 6.0

This is in turn an improved version of the 38 Special, based on testfirings by Douglas B. Wesson and Philip B. Sharpe back in 1934. The round was marketed in 1935 along with the corresponding S&W revolver.

69101 29101 SP 1.59 R-123 13.9 40600 1450 735 83/8 .357 69107 29101 SP 1.59 R-123 13.9 40600 1450 735 8 3/8

This is another of the world's famous revolver cartridges, designed in 1876 by Daniel B. Wesson to go with his Model 2 Single Action revolver. Over the years the most widely used revolver round, it has also been the service cartridge

SP 1.16 R-1 2.0 13800 730 173 4.0

Developed by Smith & Wesson and Remington upon suggestion by the well-known writer and hunter Elmer Keith, this cartridge came out in 1955.

.69 .430 61101 21101 LP 1.61 R-123 19.1 40600 1675 1476 18.5

normal New Ballistic tables



C	Cartr. Cartr. Load			ad	Velocity – Feet per sec.				Energy – Foot pounds				Press.			s 1 1/2" above of	center of bore.	_ in inch	es helow sight	ing point
index	length	па											psi	it at Is						
no.	inch.	Norma primer	Norma powder	grains	Muzzle	100 yards	200 yards	300 yards	Muzzle	yards	200 yards	300 yards		Sight	25 yards	50 yards	100 yards	150 yards	200 yards	300 yards
15701		LR	203		4110	3611	3133	2681	1877	1448	1090	799	53700	100	-0.9	-0.5	0	-0.2	-1.2	-5.9
	Specia Specia		203 203	39.2 37.8	3910 3710	X	X	X	X	X	X	X	X	180 200	-0.8 -0.8	-0.3 -0.2	+0.4 +0.6	+0.4 +0.7	-0.4 0	-4.7 -4.1
15711		SR	200 200		3200 3000	2650	2170	1750	1137	780	520	340	46400	100 180	-0.8 -0.5	-0.3 +0.3	$^{0}_{+1.2}$	-0.9 +0.8	-3.2 -0.9	-12.9 -9.4
	Specia Specia		200		2800	X	X	X	X	X	X	X	X	200	-0.4	+0.5	+1.6	+1.5	0	-8.2
15712	2.11 Specia	SR	200 200		3200 3000	2610	2080	1630	1137	756	480	295	46400	100 180	-0.7 -0.4	-0.2 +0.5	$0 \\ +1.4$	-1.1 +1.0	-3.7 -1.0	-15.7 -11.6
	Specia		200		2800	X	<u> </u>	X	X	X	X			200	-0.3	+0.7	+1.9	+1.7	0	-10.1
15713	2.11	SR	200	17.7	2789	2235	1755	1390	863	554	341	214	46400	100 180	-0.6 -0.1	$\pm 0.0 \\ +1.0$	0	-1.7 +1.5	-5.8 -1.5	-23.4 -17.1
15004	0.50	TD	001	05.1	0700	9900	1000	1550	1000	001	E.C.1	383	42100	200	+0.1	+1.4	+2.9	+2.6	-4.8	-14.8
15604	2.50	LR	201	25.1	2788	2296	1886	1558	1226	831	561	303	42100	100 180	-0.6 -0.2	-0.1 +0.8	$^{0}_{+1.8}$	+1.2	-1.2	-13.2
15005	2.50	T.D.	901	0E 1	2788	2296	1886	1558	1226	831	561	383	42100	100	±0.0 -0.6	+1.1	+2.4	+2.1	-4.8	-18.6
15605	2.50	LR	201	20.1	2100	2290	1000	1990	1220	091	301	909	42100	180	-0.2	+0.8	+1.8	+1.2	-1.2	-13.2
16003	2.62	LR	204	45 1	3070	2790	2540	2320	2090	1730	1430	1190	52200	200 100	±0.0 -0.7	+1.1	+2.4	+2.1	-2.9	-11.4 -10.6
10000	Specia	l load	204	43.8	2870	X	X	X	X	X	X	X	X	180 200	-0.5 -0.4	$^{+0.3}_{+0.5}$	$^{+1.1}_{+1.4}$	$^{+0.7}_{+1.3}$	-0.7 0	-7.4 -6.3
16002	Specia 2.62	LR	204		2670 3070	2790	2540	2320	2090	1730	1430	1190	52200	100	-0.4	-0.2	0	-0.9	-2.9	-10.6
	Specia Specia	l load	204 204	43.8	2870 2670	X	X	X	X	X	\times	X	\times	180 200	-0.5 -0.4	$^{+0.3}_{+0.5}$	$+1.1 \\ +1.4$	$^{+0.7}$	-0.7 0	-7.4 -6.3
16531	2.82	100000000000000000000000000000000000000	203		2428	2280	2130	1990	1820	1605	1401	1223	32200	100	-0.5	±0.0	0	-1.8	-5.4	-18.8
	Specia Specia		201 200		2228 2028	\times	X	X	X	\times	\times	X	\times	130 200	-0.4 +0.1	$^{+0.4}_{+1.4}$	$^{+0.6}_{+2.7}$	-0.8 +2.3	-4.1 0	-16.9 -10.8
16532	2.89	LR	203	29.3	2067	1871	1692	1529	1481	1213	992	810	32200	100	-0.3	+0.4	0	-2.9	-8.5	-29.2
	Specia Specia		201 200		1867 1667	\times	\times	\times	\times	\times	\times	\times	X	130 200	±0.0 +0.8	$^{+0.9}_{+2.5}$	+1.1 +4.3	-1.2 +3.5	-6.3 0	-26.0 -16.4
16550	2.62 Specia	LR	200 200		2725 3116	2362	2030	1811	1271	956	706	562	45000	100 180	-0.6 -0.2	-0.1 +0.8	0 +1.8	-1.5 + 1.2	-4.8 -1.2	-18.1 -12.7
	Specia		200		2916	X	X	X	X	X	X	X	X	200	±0.0	+1.1	+2.4	+2.1	0	-10.9
16557	2.99 Specia		204 203		2788 2588	2630	2470	2320	2402	2136	1883	1662	45000	100 180	-0.7 -0.3	-0.2 +0.5	0 +1.4	-1.1 +0.9	-3.7 -0.9	-13.3 -9.2
	Specia	load	203	36.5	2388	X							17000	200	-0.2	+0.8	+1.8	+1.6	0	-7.8 -18.8
16552	3.07 Specia		204 204	44.2 42.5	2493 2293	2271	2062	1867	2153	1787	1473	1208	45000	100 180	-0.6 ±0.0	$^{+0.2}_{+1.0}$	$^{0}_{+2.0}$	-1.7 + 1.3	-5.3 -1.3	-12.7
10505	Specia		204		2093	1010	1640	1485	1386	1135	932	764	37700	100	+0.1	+1.3	+2.6	+2.2	-9.1	-10.9 -31.2
16535	Specia	l load		25.2	2000 1800	1810	1040	1400	1300	1133	932	704	× 37700	130	+0.1	+1.0	+1.2	-1.3	-6.8 0	-27.6
16902	Specia 3.15			23.0 57.0	1600 3140	2884	2639	2404	2847	2401	2011	1669	52200	100	+0.9	+2.8	+4.6	+3.7	-4.1	-17.5 -10.7
10002	Specia	al load	204	55.0 52.0		X	X	\times	X	X	X	X	X	180 200	-0.5 -0.4	$^{+0.2}$ $^{+0.4}$	+1.0 +1.4	$^{+0.7}_{+1.3}$	-0.7 0	-7.7 -6.6
16903	Specia 3.23			52.4	2800	2616	2436	2262	2616	2280	1977	1705	52200	100	-0.7	-0.2	0	-1.1	-3.6	-13.1
	Specia Specia		204 204	50.5	2600 2400	X	X	X	X	\times	\times	X	\times	180 200	-0.3 -0.2	+0.5 +0.7	$^{+1.4}_{+1.8}$	$^{+0.9}_{+1.6}$	-0.9 0	-9.0 -7.7
17002	3.05	LR	203	44.1	2756	2539	2331	2133	2530	2148	1810	1516	49300	100	-0.7	-0.1	0	-1.2	-3.9	-14.3
	Specia Specia			40.0 36.5	2556 2356	\times	\times	\times	X	X	\times	\times	X	180 200	-0.3 -0.2	+0.6 +0.9	$^{+1.5}$ $^{+2.0}$	+1.0 +1.7	-1.0 0	-9.8 -8.4
17005	3.05			43.0	2690	2476	2270	2077	2411	2042	1717	1437	43500	100 180	-0.6 -0.2	-0.1 +0.7	0 +1.6	-1.3 +1.1	-4.2 -1.0	-15.2 -10.4
	Specia Specia			42.0 36.3	2490 2290	\times	\times	\times	X	X	X	X	X	200	-0.1	+1.0	+2.1	+1.8	0	-8.9
17006	3.05 Specia		203	43.0 42.0	2690 2490	2476	2270	2077	2411	2042	1717	1437	43500	100 180	-0.6 -0.2	-0.1 + 0.7	$^{0}_{+1.6}$	-1.3 +1.1	-4.2 -1.0	-15.2 -10.4
	Specia	l load	201	36.3	2290	X	, X	X	X	X	X			200	-0.1	+1.0	+2.1	+1.8	0	-8.9
17012	3.19 Specia		MRP 204	67.4 58.5	3165 2950	2881	2619	2375	3337	2765	2285	1879	55100	100 180	-0.8 -0.5	-0.3 + 0.2	$^{0}_{+1.0}$	-0.8 +0.7	-2.7 -0.7	-10.6 -7.6
45004	Specia	-		55.3	2750	^	9000	0440	0510	2010	0411	1000	FF100	200	-0.4	+0.4	+1.4	+1.3	-2.4	-6.5 -9.5
17021	Specia	al load		66.6	3250 3060	2960	2690	2440	3519	2919	2411	1983	55100	100 180	-0.8 -0.6	-0.3 +0.1	+0.9	+0.6	+0.6	-6.8
17012	Specia 2.13			62.4 57.1	2860 2888	2598	2329	2113	2779	2449	1807	1487	52200	100	-0.5 -0.7	+0.3	+1.2	+1.1	-3.3	-5.8 -12.5
17013	Specia	al load	204	52.9	2687	2000		× 110	× 113	× 110	X	X	×	180	-0.4	+0.4	+1.2	+0.9	-0.8	-8.8
17014	Specia 2.13		MRP	49.5 56.6	2487 2724	2516	2339	2198	2884	2460	2126	1878	52200	100	-0.3 -0.7	+0.6	+1.7	+1.5	-3.6	-7.5 -12.7
1,011	Specia	al load	MRP	51.7	2474	X	X	X	X	X	X	X	X	180 200	-0.3 -0.2	+0.6 +0.8	$^{+1.4}_{+1.8}$	+0.9	-0.9 0	-8.5 -7.2
17511	2.91	LR	MRP 204	52.2	2274 2650	2441	2248	2056	3060	2380	2020	1690	45000	100	-0.6	-0.1	0	-1.4	-4.3	-15.3
		al load		54.0		X	X	X	X	X	X		X	180 200	-0.2 -0.1	$^{+0.7}_{+1.0}$	$^{+1.6}$ $^{+2.1}$	+1.1	-1.0 0	-10.4 -8.9
							· / ``	X			•			200	0.1	1 2.0				7,1

For the first time Norma now offers you tables showing trajectories at three different sighting-in ranges. With this table you may therefore find the most efficient trafectory and thereby the preferable sightin-in range for your kind of hunt. Since the tables for technical reasons only can show average figures, we recommend that you sight in your rifle at a target before taking it into the field, and be sure to use the same type of ammunition as the one you will be hunting with.



ammu	inition as th							" " All the grant of the state										
Cartr.	Cartr. Cartr. Load			Velocity – Feet per sec.				Energy – Foot pounds				Line of sights 1 1/2" above center of bore. + indicates point of impact in inches above,				= in inches below eighting reint		
index no.	length inch.	Norma powder grains	Muzzle	100 yards	200 yards	300 yards	Muzzle	e 100 yards	200 yards	300 yards	psi	Sight at yards	25 yards	50 yards	100 yards	150 yards	200 yards	300 yards
17621	1.67 SR		1970	1595	1300	1090	948	622	413	290	46400	100 130	-0.1 +0.3	+0.6 +1.4	0 +1.5	-4.1 -1.8	-12.4 -9.3	-45.7 -41.1
17634	2.82 LR	203 45.2	2624	2415	2222	2030	2749	2326	1970	1644	47900	100	+1.4	+3.7	+6.2	+5.2	-4.4	-27.0
	Special load Special load	203 42.8 201 37.2	2424 2224	X	X	X	X	X	X	X	X	180 200	-0.2 -0.1	$+0.8 \\ +1.0$	$^{+1.7}_{+2.2}$	+1.1 +1.9	-1.1	-10.7 -9.1
17640	3.11 LR Special load	203 57.5 203 55.0	3280 3080	2951	2636	2338	3108	2514	2006	1578	50800	100	-0.8	-0.3	0	-0.7	-3.9	-10.1
17040	Special load	203 52.5	2880	X	X	X	X	X	X	X	X	180 200	-0.6 -0.5	+0.2 +0.3	+0.9	+0.7 +1.2	-0.7 0	-7.4 -6.3
1/043	3.13 LR Special load	203 54.7 203 53.0	2970 2770	2680	2402	2141	2943	2393	1922	1527	50800	100 180	-0.7 -0.4	$-0.2 \\ +0.4$	$^{0}_{+1.3}$	-1.0 + 0.9	-3.4 -0.9	-12.9 -9.1
17653	Special load 3.17 LR	203 50.3 203 50.0	2570 2700	2494	2296	2109	2914	2487	2107	1778	50800	100	-0.3	+0.6	+1.7	+1.5	-4.1	-7.8
	Special load Special load	203 47.0 201 41.6	2500 2300	X	\times	\times	\times	\times	\times	\times	\times	180 200	-0.3 -0.1	$^{+0.7}_{+0.9}$	$^{+1.5}_{+2.0}$	$^{+1.0}_{+1.8}$	-1.0 0	-10.2 -8.7
17649	3.21 LR Special load	203 50.0 203 47.0	2700 2500	2494	2296	2109	2914	2487	2107	1778	50800	100 180	-0.6 -0.3	-0.1 +0.7	0 +1.5	-1.3 +1.0	-4.1 -1.0	-14.8 -10.2
17649	Special load 3.15 LR	201 41.6	2300	9477	2001	0100	2000	2400	2005	<u> </u>	X	200	-0.1	+0.9	+2.0	+1.8	0	-8.7
17040	Special load	203 50.0 203 47.0	2700 2500	2477	2261	2109	2893	2430	2025	1525	50800	100	-0.6 -0.3	-0.1 +0.7	$^{0}_{+1.6}$	-1.3 +1.0	-4.1 -1.7	-14.9 -10.2
17630	Special load 2.50 LR	201 41.6 201 35.5	2300 2410	2075	1790	1550	1934	1433	1066	799	43500	100	-0.1	+0.9	+2.1	+1.8	-7.0	-8.7
	Special load Special load	201 32.5 200 26.1	2210 2010	X	\times	\times	X	\times	\times	X	X	130 200	-0.3 + 0.4	$^{+0.6}_{+1.9}$	$^{+0.8}_{+3.5}$	-1.0 +3.0	-5.4 0	-23.6 -15.6
17631	2.50 LR Special load	201 32.4 200 26.3	2220 2020	1890	1630	1410	1860	1350	1000	750	43500	100 130	-0.4 -0.1	+0.3 +0.8	0 +1.0	-2.7 -1.2	-8.1 -6.1	-29.2 -26.3
17000	Special load	200 23.3	1820	2500	× 2000	× 2000	× 2400	1007	1505	<u> </u>	<u> </u>	200	+0.6	+2.3	+4.0	+3.4	0	-17.1
1/023	Special load	200 40.6 200 38.2	2900 2700	2590	2300	2030	2428	1937	1527	1190	52200	100 180	-0.7 -0.4	-0.2 +0.5	$^{0}_{+1.4}$	-1.1 +1.0	-3.7 -0.9	-14.2 -10.0
17624	Special load 2.65 LR	200 35.1 201 4 5.5	2500 2860	2570	2300	2050	2725	2200	1760	1400	52200	200 100	-0.2	+0.8	+1.9	+1.7	-3.8	-8.6
	Special load Special load	201 43.3 201 40.6	2660 2460	\times	\times	\times	X	\times	X	X	X	180 200	-0.3 -0.2	$^{+0.6}_{+0.8}$	$^{+1.4}_{+1.9}$	$^{+1.0}_{+1.7}$	-1.0 0	-10.0 -8.5
17628	3 2.70 LR Special load	203 44.3 203 41.1	2610 2410	2400	2210	2020	2725	2303	1952	1631	52200	100 180	-0.6 -0.2	-0.1 +0.8	0 +1.7	-1.4 +1.1	-4.5 -1.1	-16.2 -11.0
17690	Special load 3.25 LR	203 38.0	2210	2798	2585	2382	3646	3130	2671	2268	FE100	200	±0.0	+1.1	+2.3	+1.9	0	-9.4
11000	Special load	204 71.8	3020 2900	¥190	2000	2302	3040	2130	20/1	2200	55100	100 180	-0.8 -0.5	-0.3 +0.2	$^{0}_{+1.0}$	-0.8 +0.7	-2.6 -0.7	-10.1 -7.1
17701	Special load 2.85 LR	204 70.0 201 47.8	2700 2920	2630	2355	2105	2841	2304	1848	1476	49300	200 100	-0.4	-0.2	+1.3	+1.2	-3.6	-6.1 -12.9
	Special load Special load	201 44.0 201 42.5	2720 2720	X	\times	\times	X	X	X	\times	\times	180 200	-0.4 -0.3	$^{+0.5}_{+0.7}$	$^{+1.3}_{+1.7}$	$^{+0.9}_{+1.5}$	-0.9 0	-9.1 -7.8
17712	2.95 LR Special load	201 44.6 201 41.4	2720 2520	2440	2170	1930	2465	1983	1569	1241	46400	100 180	-0.6 -0.2	-0.1 +0.7	0 +1.7	-1.4 +1.1	-4.4 -1.1	-16.3 -11.3
17719	Special load 2.97 LR	200 33.9 203 43.7	2320 254 0	2340	2147	1965	2579	2189	1843	1544	46400	200 100	-0.1 -0.6	+1.0 ±0.0	+2.2	+1.9	-4.9	-9.7 -17.3
17710	Special load Special load	203 40.5 201 36.2	2340 2140	2010	X .	X	2013	× 103	1040	1011	X	130 200	-0.4 ±0.0	$+0.3 \\ +1.2$	$^{+0.6}_{+2.4}$	-0.7 +2.1	-3.7	-15.6 -10.0
17721	2.84 LR	203 50.0	2952	2635	2340	2065	2513	2004	1581	1231	39200	100	-0.7	-0.2	0	-1.1	-3.5	-13.5
	Special load Special load	203 48.0 203 46.0		X	X	X	X	X	X	X	X	180 200	-0.4 -0.3	+0.5 +0.7	+1.3 +1.8	+0.9	-0.9	-9.5 -8.2
17722	3.03 LR Special load	203 45.2 203 43.8	2493 2293	2292	2101	1922	2484	2100	1765	1477	39200	100 130	-0.6 -0.4	$\pm 0.0 \\ +0.3$	$^{0}_{+0.6}$	-1.7 -0.8	-5.2 -3.9	-18.1 -16.3
18003	Special load 3 2.95 LR	203 39.7 203 48.3	2093 2526	2195	1894	1627	2778	2097	1562	1152	49300	100	+0.1	+1.3 ±0.0	+2.6	+2.2	-5.8	-10.4 -21.4
	Special load Special load	203 45.4 200 36.4	2326	X	X	X	X	X	X	\times	X	130 200	-0.4 + 0.2	+0.4 +1.5	$^{+0.7}_{+2.9}$	-0.8 + 2.5	-4.4 0	-19.3 -12.7
18007	2.97 LR	203 48.3 203 45.4	2526 2326	2195	1894	1627	2778	2097	1562	1152	49300	100 130	-0.6 -0.4	±0.0 +0.4	0	-1.8	-5.8	-21.4
	Special load Special load	200 36.4	2126	X	X	X	X	× 2454	Ome 1	× 2000	F0.100	200	+0.2	+1.5	+0.7 +2.9	-0.8 +2.5	-4.4	-19.3 -12.7
19001	3.23 LR Special load	203 70.2 203 65.7	2600	2493	2231	2001	4322	3451	2764	2223	53400	100 180	-0.7 -0.3	-0.1 +0.6	$^{0}_{+1.5}$	-1.2 +1.0	-4.0 -1.0	-14.3 -9.8
19302	Special load 2 3.01 LR	201 57.0 201 44.6	2400	1818	1595	1404	2714	2099	1616	1252	36300	200	-0.2	+0.9	+2.0	+1.7	-9.1	-8.3
	Special load Special load	201 40.6 200 34.2	1867	X	X	X	X	X	X	X	X	130 200	±0.0 +0.9	$^{+1.0}_{+2.7}$	$^{+1.1}_{+4.6}$	-1.3 +3.8	-6.8 0	-28.5 -18.3
19314	4 3.23 LR Special load	201 54.7 201 51.2	2362	2088	1815	1592	3544	2769	2092	1700	49300	100 180	-0.5	+0.1	0	-2.1	-6.5	-23.5
	Special load	200 44.0	1962	X	X	X	X	X	X	, X	X	200	+0.1 +0.3	+1.4 +1.8	+2.5 +3.3	+1.6 +2.8	-1.6 0	-16.0 -13.7
The	breech press	ures shown	are the	maxir	num pe	ermitte	d for th	e calib	er in q	uestion	accordin	g to inte	ernational ap	greements.	Where such a	greement	does not ye	et exist,

The breech pressures shown are the maximum permitted for the caliber in question according to international agreements. Where such agreement does not yet exist, the table shows the maximum permitted breech pressure according to our own standards. The breech pressure of our factory loaded ammunition is normally 10 to 20 % below the maximum level. Loading data in light print are factory loads. Loading data in bold print are given as service to the handloaders.



Roy E. Weatherby, famous riflemaker of California, came to Norma in 1954 to discuss future production of his line of special high velocity rifle cartridges. Since then, Norma has produced Weatherby ammunition in all calibers, including the new 224 Varmintmaster, the excellent 340 Weatherby Magnum and last, but not least the extremely powerful 378 and 460 Weatherby Magnums. The latter two incorporate brass cases of entirely new dimensions, and several machines had to be rebuilt to handle the larger diameter and length of this brass. As a matter of fact, initial production runs were carried out in machinery designed for artillery cases!

Another private brand customer of Norma is Walter Gehmann, ex world champion shooter and owner of a well-known gun company in Western Germany - and proprietor of the famous vom Hofe line of high velocity magnum rifle cartridges. Vom Hofe, successor of the well-known ballistician Gerlich, designed a high-velocity .22 caliber cartridge in 1937, known as the 5,6x61. After vom Hofes death in 1945 Walther Gehmann developed the 7x66 Super Express - replacing the earlier 7x73 that vom Hofe had designed in 1931 and which required a magnum-length action. Gehmann also designed the 7x75 R Super Express round, a rimmed type for double rifles and combination guns. The 5,6x61,

the 7x66 and 7x75 R are now manufactured by Norma, under the vom Hofe brand.

Please note that these ammunitions are made to special order for the two above-mentioned companies, and are not a part of the Norma sales program. For Weatherby ammo, ask Weatherby Inc., 2781 Firestone Boulevard, South Gate, California 902 80 USA or their European representative, J.H. Rockwell, Seestrasse 98, 6052 Hergiswil, Suisse – and if you have a vom Hofe rifle, turn to Walter Gehmann, 75 Karlsruhe, Karlstr. 40, Western Germany.

















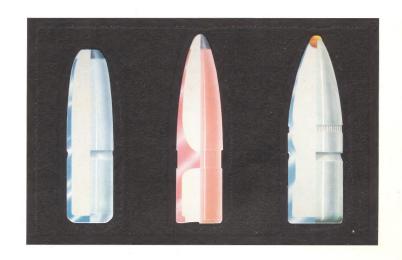


norma

Hunting Bullets

Three different types of bullets are used for our sporting cartridges:

- $1. \ \ Soft$ point design with reinforced rear part of the jacket and regular mushrooming action.
- 2. The famous partition bullet by John Nosler. Efficient mushrooming of the front part together with powerful penetration of the practically indestructible rear end makes this design an extremely efficient game bullet.
- 3. ''Dual-Core'' bullet, new design with plastic ball point. This ball prevents deformation of the lead core during recoil, and acts as an efficient starter for the mushrooming of the bullet upon impact. A reliable, accurate hunting bullet.



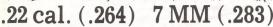
Soft point · Nosler · Dual-Core



65701 · 50 gr/3,2 g



65702 · 50 gr/3,2 g





67002 · 150 gr/9,7 g T



67003 · 150 gr/9,7 g 🕤

.35 cal. (.358)



69001 · 250 gr/16,2 g 🕤

.30 cal. (.308)



67612 · 93 gr/6,0 g 🕤



67610 · 77 gr/5,0 g ①

9 MM (.355)

6 MM (.243)



66003 · 100 gr/6,5 g ①





67621 · 110 gr/7,1 g 🕤



67623 · 130 gr/8,4 g ①



67602 · 146 gr/9,5 g ①



67624 · 150 gr/9,7 g ①





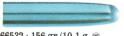
66512 · 139 gr/9,0 g T



66513 · 139 gr/9,0 g ①







.270 cal. (.277)

66532 · 156 gr/10,1 g ①

66902 · 130 gr/8,4 g ①

66903 · 150 gr/9,7 g 🕤

67648 · 180 gr/11,6 g ①

.303 cal. (.311) 9.3 MM (.365)



67711 · 130 gr/8,4 g 🕤



67701 · 150 gr/9,7 g ⊕



67713 · 180 gr/11,6 g 🗇



67715 · 215 gr/14,0 g 🕤

8 MM (.318)

67901 · 196 gr/12,7 g T





69021 · 115 gr/7,4 g ①



69010 · 116 gr/7,5 g ①



69026 · 116 gr/7,5 g ⊕

.38 cal. (.357)

6.5 MM (.264)



66551 · 77 gr/5,0 g ①



67630 · 150 gr/9,7 g



67631 · 170 gr/11,0 g





67628 · 180 gr/11,6 g 🕤





8 MM S (.323)



68013 · 108 gr/7,0 g ⊕



68012 · 154 gr/10,0 g ①



68003 · 196 gr/12,7 g [⊕]



68007 · 196 gr/12,7 g ⊕

norma

Tri-Clad T **Bullets**

These are game bullets with a special type of jacket. It consists of a mild steel material covered on both sides with either gilding metal or cupro-nickel alloy. The outside layer acts both as a lubricant between bullet and bore and as a protective coating against corrosion. The advantage of the TRI-CLAD bullet is that the steel material is stiff enough to retain the expanded strips of the jacket at an angle, rather than folding back. This means the jacket supports the expanded front end of the lead core and keeps the bullet from

disintegrating.

69110 · 148 gr/9,5 g

69123 · 110 gr/7,1 g ①



69101 · 158 gr/10,2 g



69107 · 158 gr/10,2 g



69112 · 158 gr/10,2 g

.44 cal. (.430)



61101 · 236 gr/15,3 g ⊕

.45 cal. (.451)



61122 · 230 gr/14,9 g ①

100 bullets per box.



Powders and Primers

Norma Powder 200

A fast-burning powder, for small capacity cartridge cases such as the 222, but also most excellent for use with light bullets and/or light loads in larger calibers. Canisters of 400 grams net.

Norma Powder 201

Slower than the 200, used with the lighter bullets in medium-size cases, or with some big caliber cartridges where there is a large bore volume to be filled up quickly by the expanding gases. Canisters of 400 grams net.

Norma Powder 203

The 203 is adjusted to fit the medium-sized cartridge types such as the 30-06, 303 British, European 7 and 8 MM's etc. unless light bullets necessitate a faster powder. Canisters of 400 grams net.

Norma Powder 204

A slow-burning powder, especially adapted for cartridges with a large case capacity and/or using heavy bullets in relation to the caliber. Canisters of 400 grams net.

Norma Magnum Rifle Powder

An exceptionally slow burning, high-energy powder for highest velocity with large capacity cases. A must for Magnums. Canisters of 400 grams net.

Norma Powder R-123

is a slow-burning handgun powder for heavier loads in cartridges such as 357 and 44 Magnum caliber, especially when using jacketed bullets. Retaining the easy handling and clean burning characteristics of the R-1, this powder gives a lower breech pressure and the charge weight can therefore be increased for higher bullet velocities. It ignites easily with regular type primers. As with all high-velocity handgun loads, care should be taken to not exceed recommended maximum charge weight. Canisters of 400 grams net.

Norma Powder R-1

is a fast-burning, easily ignited powder especially adapted for revolver cartridges with lead bullets, such as 38 Special target loads. It is exceptionally clean burning, and the granules are of such size and shape that they flow easily in the powder measure and without binding the

cylinder. Therefore, R-1 gives excellent load-to-load uniformity. It also handles very easily in the spoon or powder trickler for shooters who prefer weighing their loads. Canisters of 275 grams net.

Norma Primer SP

175" diameter, for revolver and automatic pistol cartridges. 100 primers per box.

Norma Primer SR

175" diameter, for small caliber rifle cartridges, such as 222, 30 US Carbine and others. 100 primers per box.

Norma Primer LP

210" diameter, for large caliber revolver and automatic pistol cartridges. 100 primers per box.

Norma Primer LR

210" diameter, for rifle cartridges, including magnums. 100 primers per box.

Reloaders use Norma components! Norma started out as a bullet factory and has always been catering to the handloading fraternity. Norma brass cases are therefore designed and made with the reloader in mind. The empty unprimed brass cases sold in boxes of 20 for handloading are exactly the same as those used for Norma factory loaded ammunition.

Gradual thickening of the jacket controls expansion for deep pene-

tration and kil-

ling power.

The neck and shoulder area of the case is kept soft to minimize cracking and lengthen case life in reloading.

Uniform case length secures important unifor-

mity of bullet crimp Precise tooling assure uniformity and accuracy you can rely upon.

Tapered, precision balanced jacket guarantees expansion even at longer ranges.

Brass material is kept harder at head area to withstand the force of the powder gases during firing

wall thickness are impor-

Representatives

Lyttle & Westaway Pty. Ltd. Broughton House, 181 Clarence Street, G.P.O. Box 3665, SYDNEY 2001

Austria

Franz Sarnitz Ges. m.b.H. 1191 WIEN, Osterleitengasse 5, Postfach 111.

Belgium

Auguste Francotte & Cie 61. Mont Saint-Martin B-4000 LIEGE

All Sports Distributors 6015-4th St. S. E. P.O. Box 5868 Station "A" CALGARY Alb. T2H 1Y4

Canada East

Globe Firearms Ltd., 140-144 St. Paul Street, OTTAWA 7, Ontario

Canada West

Geo. L. McNicol Co. Ltd., 4248 Prospect Road, NORTH VANCOUVER, B.C.

Colombia

José Puyana U, Apartado Aereo No 598, **BUCARAMANGA**

Denmark

A/S Dansk Ammunitionsfabrik DK-5450 OTTERUP

Guldmann Eftf. A/S DK-4220 KORSÖR

Kronprinsensgade 13 DK-1114 KÖPENHAMN K

Steen Yde ApS Fjordvej 21 DK-8900 RANDERS

Parker-Hale Ltd., Golden Hillock Road, BIRMINGHAM B 11 2 PZ

Oy Eloranta, Kauppakatu 16, KUOPIO Oy Julius Tallberg AB, Alexandersg 21, HELSINGFORS 10

Oy Schröder AB, Box 21136, HELSING-FORS 21

Oy H W Snellman, Rautatavaratalo, Kirkkokatu 16, OULU

France

Raymond Gérand, 22 rue Rottembourg, F-75 PARIS

Ets. Humbert, Postale 42030, ST. ETIEN-NE-CEDEX

Germany

Firma Gustav Jehn, D-478 LIPPSTADT, Post-

Firma Albrecht Kind, D-5270 GUMMERS-BACH-Postfach 310145.

Handelsonderneming Scheepers B.V. Valkenburgerweg 42, VOERENDAAL

L.J. Warnants & Co Ltd, 87/89 Waterloo Road, DUBLIN 4

Correct brass structure and

tant factors for the reloadability of the case.

> Messrs. S. Ovadia, Via Gustavo Modena 15, 20129 MILANO

Nikko Industrial Co., Ltd., Daini-Nurihiko Bldg., 4 2-chome, Takara-cho, Chuo-ku,

New Zealand

C.R. Pain Ltd., C.P.O. Box 256, AUCK-LAND

Norway

Rano, Postbox 40, Refstad, OSLO 5

Messrs. Borchers S.A., Apartado 22, GUERNICA (Vizcaya)

Petitpierre & Grisel S.A., Avenue de la Gare 49, CH-2002 NEUCHATEL

Norma-Precision, SOUTH LANSING, N.Y. 14882

norma

AB Norma Projektilfabrik

S-670 40 ÅMOTFORS, Sweden Tel.: 0571-308 20, Telex: S5770

Printed in Sweden

L. Setterberg Reklam AB · 1975 · Arvika Tryckeriaktiebolag